



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3121-23
Job Sheet 182652



Part No: D3121-23

Job Qty: 50 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/29/18

Job Tracking No:

Due Date: 9/4/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP A: 04.02.19 New Issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		9/4/18	0.00	0.00	Purchasing		SEP 04 2018
110	Packaging	50 pcs		9/4/18	0.00	0.00	Packaging2		SEP 04 2018
120	QC	50 pcs		9/4/18	0.00	0.00	QC6		38
130	Packaging	50 pcs		9/4/18	0.00	0.00	Packaging3-1	51018 00	SEP 07 2018
140	QC21-SA	50 Ea		9/4/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - Issue P/O: 40884 Bearing as per Dwg D3121 Possible Supplier: SKF P/N: 61900-2Z or KML P/N: 6900-Descriptions: ZZ

110 - Ensure Material Release Note is attached

120 - Inspect diimensions as per Dwg D3121 and attached certification Dwg Rev ____

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AUG 29 2018

X50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6900ZZ	Bearing D3121-23	50 pcs (1 ea)	100-Purchasing	5107586

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6900ZZ	50	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/29/18 12:55 PM dart.lavoie.chantal

Container No: S107591



Part: D3121-23

Job No: 182652

Serial No/Batch: S107591

Revision:

Inspector:

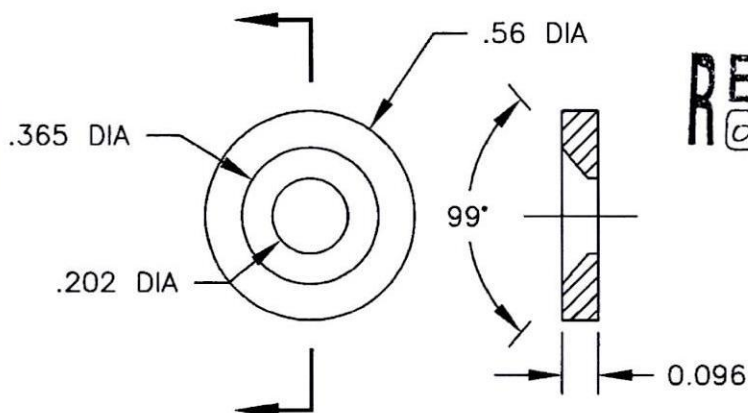
Exp Date:

Instructions: Various STC's

Date: 09/04/18

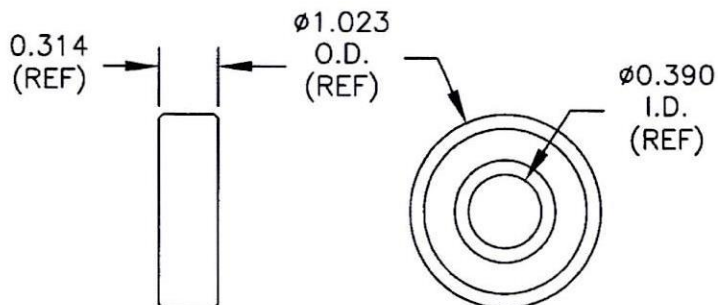


DESIGN #	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3121	REV. E SHEET 10 OF 10
DATE 07.11.07	TITLE BRACKET ASSEMBLY		SCALE 1:1



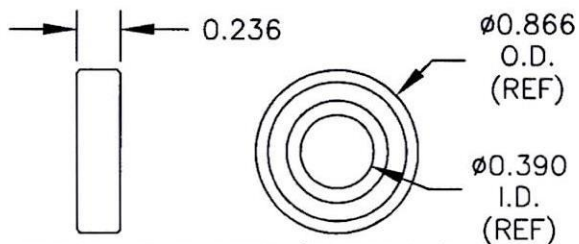
D3121-17 WASHER (SCALE 2:1)

- 1) REPLACES PREMIER P/N B32-23001-17
- 2) MATERIAL: AISI 303 SS ROUND BAR, ANNEALED (REF DART SPEC. M303R)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



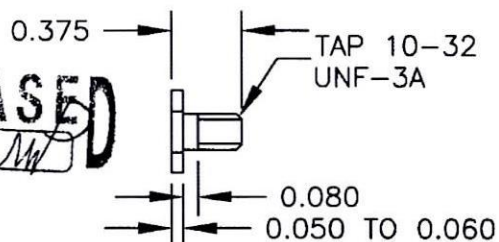
D3121-19 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: KING BEARING P/N 6000-2ZJ/EM FAFNIR P/N 9100KDD
- 2) ALL DIMENSIONS ARE IN INCHES



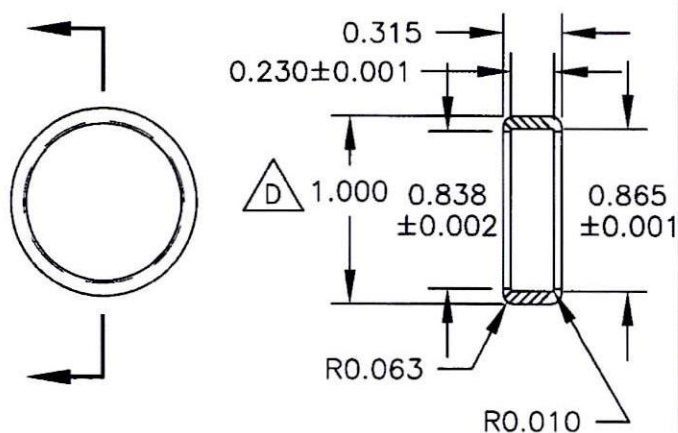
D3121-23 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: SKF P/N 61900-2Z OR KML P/N 6900-ZZ
- 2) ALL DIMENSIONS ARE IN INCHES



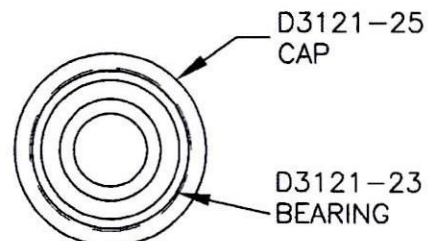
D3121-21 BOLT (SCALE 1:1)

- 1) MATERIAL: AISI 303 SS HEX, ANNEALED (REF DART SPEC. M303H0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



D3121-25 CAP (SCALE 1:1)

- 1) MATERIAL: DELRIN ROD, Ø1.25 (REF DART SPEC. M-DELRIN-R1.250)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES



D3121-241 BEARING ASSEMBLY (SCALE 1:1)

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040884**

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO040884

PO Date: 8/29/18

Due Date: 8/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavole, Chantal
Phone: clavoie@dartaero.com

E-MAILED
AUG 29 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		5/16-18-015C		SS Bolt 5/16-181.5"	Firmed	-	8/31/18	200 Ea	0 Ea	200 Ea	\$0.266/Ea	\$53.20
2		7/16-14-050C		SS Bolt 7/16 5" Long	Firmed	-	8/31/18	50 pcs	0 pcs	50 pcs	\$1.42/pcs	\$71.00
3	182652	6900ZZ		Bearing D3121-23	Firmed	-	8/31/18	50 pcs	0 pcs	50 pcs	\$1.62/pcs	\$81.00
4	182555	PFS-LNNC5/16S1		Lock Nut D3015-3	Firmed	-	8/31/18	150 Ea	0 Ea	150 Ea	\$0.10/Ea	\$15.00
5	182556	PFS-LNNC7/16S1		SS Nylock Nut 7/16 receive ea	Firmed	-	8/31/18	100 Ea	0 Ea	100 Ea	\$0.282/Ea	\$28.20
6		RBE-350INCLINOMETER	YA328A	Inclinometer	Firmed	-	9/13/18	3 Ea	0 Ea	3 Ea	\$69.53/Ea	\$208.59
Grand Total:												\$456.99

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Order Notes

CL

Order Notes**Procurement Quality Clauses**

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

~~A020 CERTIFICATION OF MATERIAL CONFORMANCE~~

A032 DOCUMENT SPECIAL REQUIREMENTS

~~A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS~~

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/29/18 1:23 PM dart.lavoie.chantal

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE August 30, 2018
NUMBER 0000226279
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
40884	EB	30-Aug-18		0000226279
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	UOM	QUANTITY		
DESCRIPTION		REQ.	SHIPPED	B.O.
0-516X112CHBSS ✓ 5/16-1 X 1 1/2 18-8 HEX BOLTS YOUR PART: 5/16-18-015C DELIVERY: 190PCS @ 31/08/18 BALANCE 06/09/18	EA	200	190 ✓	10
0-716X5CHBSS ✓ 7/16-14 x 5" HEX BOLTS 18-8 STAINLESS YOUR PART #: 7/16-14-050C DELIVERY: 31/08/18	EA	50	50 ✓	
0-69002ZKML ✓ KML BALL BEARING ✓ YOUR PART #: 6900ZZ DELIVERY: 31/08/18	EA	50	50 ✓	
0-516CNLNSS ✓ 5/16-18 18-8 NYLON LOCKNUT ✓ YOUR PART #: PFS-LNNC5/16S1 DELIVERY: 31/08/18	EA	150	150 ✓	
0-716CNLNSS ✓ 7/16-14 STAINLESS NYLON LOCKNUT ✓ YOUR PART #: PFS-LNNC7/16S1 DELIVERY: 31/08/18	EA	100	100 ✓	
0-YA328A SNAP ON ANGLE LOCATOR	EA	3		3

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P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
40884	EB	30-Aug-18		0000226279
F.O.B.	SHIP VIA		TERMS	
F.O.B. value	OUR TRUCK / LOCAL		NET 30 DAYS	
PART NUMBER DESCRIPTION		UOM	QUANTITY REQ. SHIPPED B.O.	
DELIVERY: 06/09/18 THANKS ERIC				

CERTIFICATE OF COMPLIANCE

RE: 6900-ZZ BEARING

To Whom It May Concern:

Our bearing rings and balls are made of high carbon chromium steel GCr15 which has a chemical composition equivalent to SAE 52100. The hardness of bearing rings is HRC 59-64 and HRC 60-65 for steel balls. Unless specify, bearings are 25-30% filled with Alvania No. 2 grease or Chevron SRI#2 grease or equivalent.

Stella Fan
Phone: 905-629-4255
Fax: 905-629-2358

The logo for SMART SUPPLIES features the word "SMART" in a large, bold, sans-serif font, with the word "SUPPLIES" in a smaller, bold, sans-serif font directly below it. Above the "M" in "SMART", there are three curved lines of varying lengths, resembling a stylized fan or a signal.

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